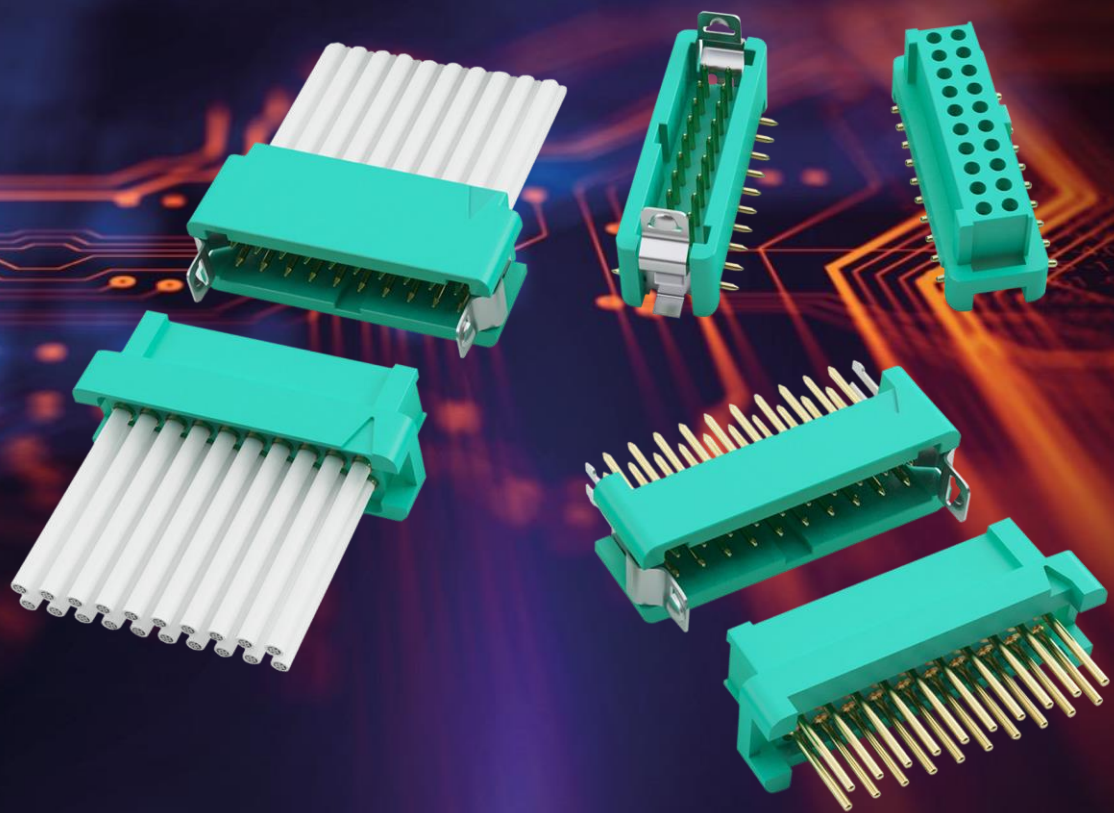


**HRI**  
RANGE



**HARWIN**

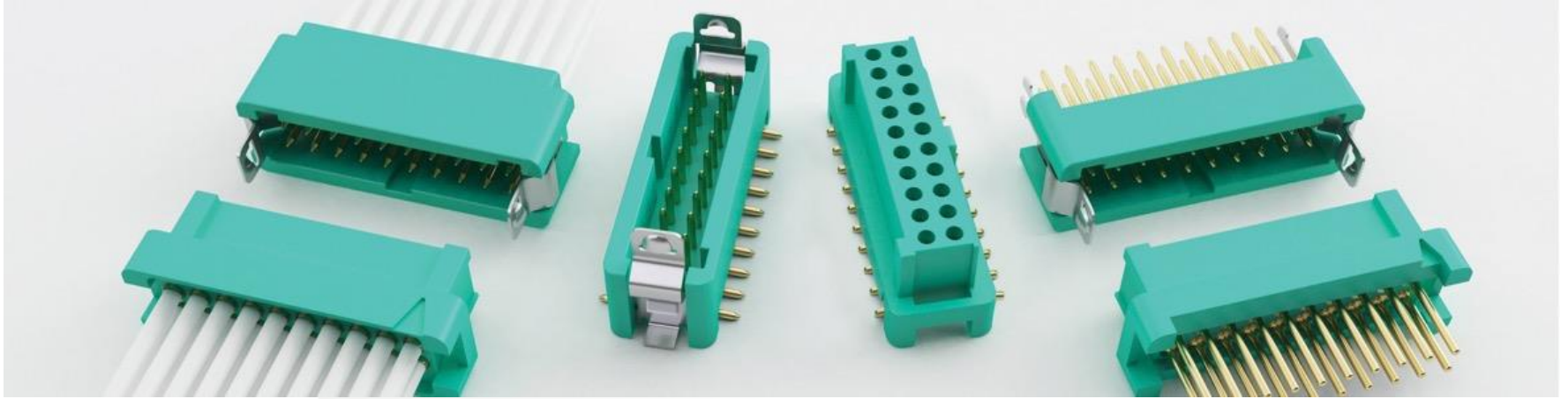


## WHY A MICRO-MINIATURE CONNECTOR?



A demand for a smaller footprint, an increasing number of high density opportunities, and a requirement for a lightweight connector solution, has driven the demand for a micro-miniature connector with high-reliability performance.

## WHAT IS THE PITCH OF THE CONNECTOR AND WHY?



Gecko is a [1.25mm pitch connector](#), maintaining the selection of Harwin High-Reliability connectors at metric pitches (accompanied by Datamate at 2mm/4mm pitch, M300 at 3mm pitch and Kona at 8.5mm pitch).



## FOOTPRINT SAVINGS

45% On 2mm Pitch

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35% On Micro-D

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The space-saving obtained with Gecko connectors gives a significant benefit over existing high-reliability connectors, reflected in both the footprint and the weight of the connectors being drastically reduced.

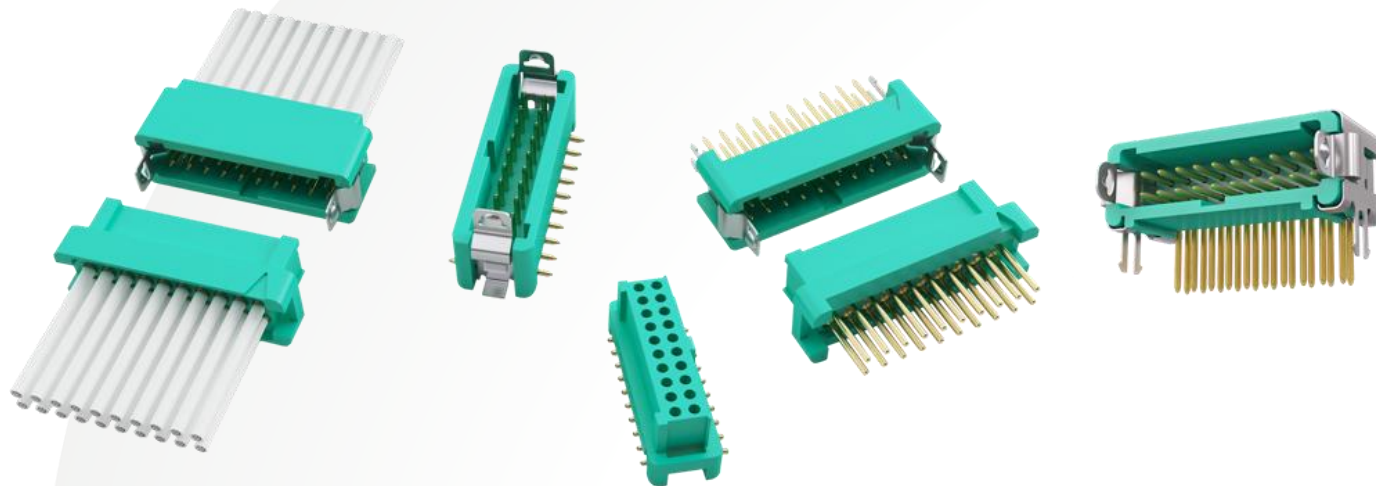
## THE HEART OF THE CONNECTOR SYSTEM



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A 4-fingered Beryllium Copper female contact gives superb performance, for both electrical and mechanical specifications. These contacts are precision-turned on state-of-the-art equipment at our UK headquarters, and plated with a gold finish to resist multiple insertions.

## WHAT ARE THE VARIANTS?

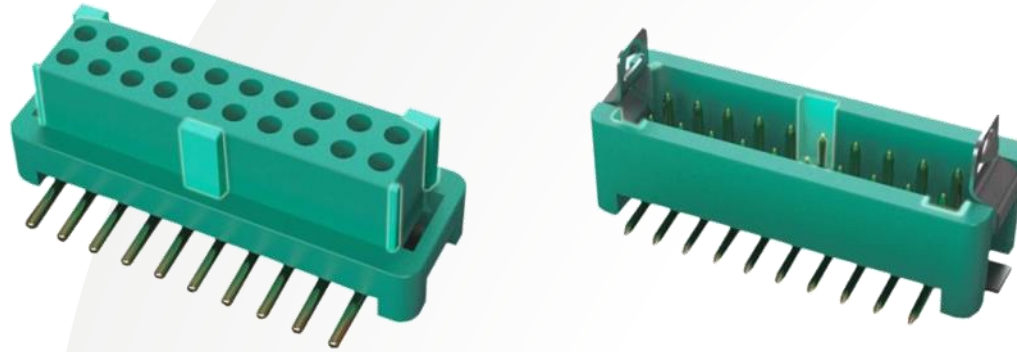


Currently the [Gecko Latch range](#) covers:

- Male Vertical in [PC Throughboard Tail](#) and [SMT](#), Male Horizontal in [PC Throughboard Tail](#);
- Female Vertical in [PC Throughboard Tail](#) and [SMT](#);
- Male and Female Crimp – available as [separate crimps and housings](#), [full cable assemblies](#) or [individual pre-cabled contacts](#).

See also the [Gecko-SL Product Training Module](#) for versions with screw-locking instead of latching.

## FEATURES – KEYWAY POLARIZATION



The polarization has been significantly improved over existing methods, to ensure that these small connectors cannot be mated inversely. Five polarization keyways have been included in the design, on each corner and in one side.

## FEATURES – EASY TO RELEASE LATCHES



By reversing the Datamate latch design, we achieved a design improvement - it is not possible to overstress these Gecko latches during normal use. Latches are pushed in to dis-engage the mating female, instead of pulled out. This means they cannot be over-bent, as the male mating connector provides a stop point.

Tooling has also been designed to assist with dis-engaging the latches, when access to the side of the connector is restricted (see later in the module).

## FEATURES – RETENTION BARB FOR THROUGH HOLE



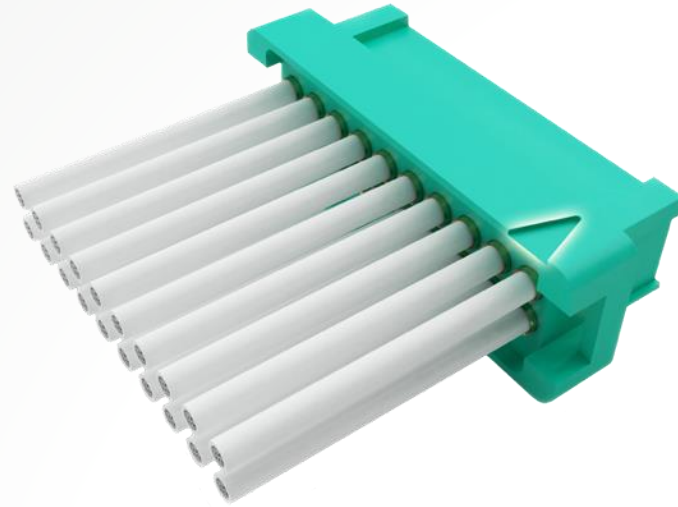
To assist with mechanical strain relief, the hold-down features have been incorporated as part of the location pegs, resulting in bars which latch through the PCB. These bars are designed to give retention on standard PCB thicknesses of 1.6mm and 2.4mm and are available as an option on all male PCB connectors.

## FEATURES – SURFACE MOUNT METAL SOLDER TABS



The male PCB connectors can also be supplied with Surface Mount hold-down options, giving a greater SMT soldering footprint to increase the retention strength to the PCB.

## FEATURES – NO. 1 POSITION IDENTIFIED

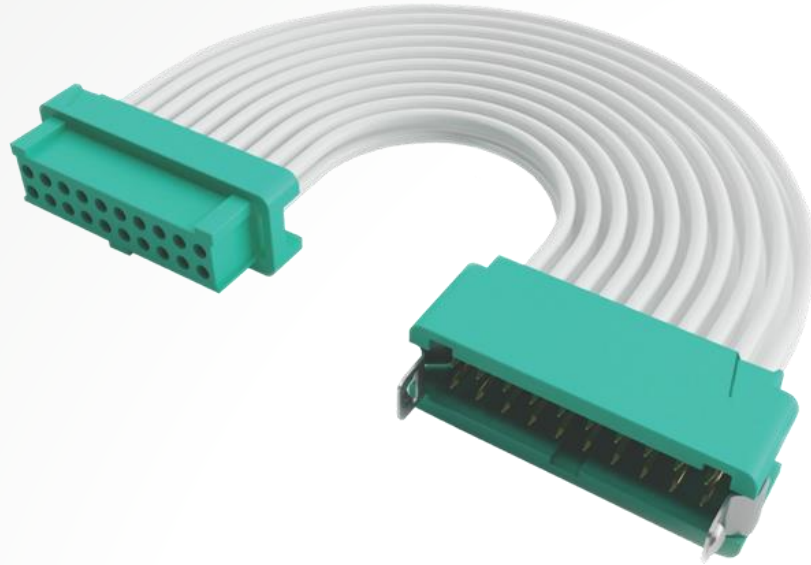


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All male and female connector bodies carry a triangular-shaped inset in the housing, to indicate the position of the Number 1 contact. Counting is then continued along the row, before continuing on the second row from the contact beside position 1.

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## FEATURES – CABLING AS STANDARD



Cable assemblies for such a small connector can be more involved than larger connectors. To assist further, Harwin offers multiple variations of pre-cabled products:

- Separate part numbers for contacts and housings, with full hand tooling for cable assembly manufacture (see later);
- Pre-cabled individual contacts, with both single-ended and double-ended options, standard or custom lengths;
- Full cable assemblies in single- and double-ended options, standard or custom lengths.



## FEATURES – POTTING WALL



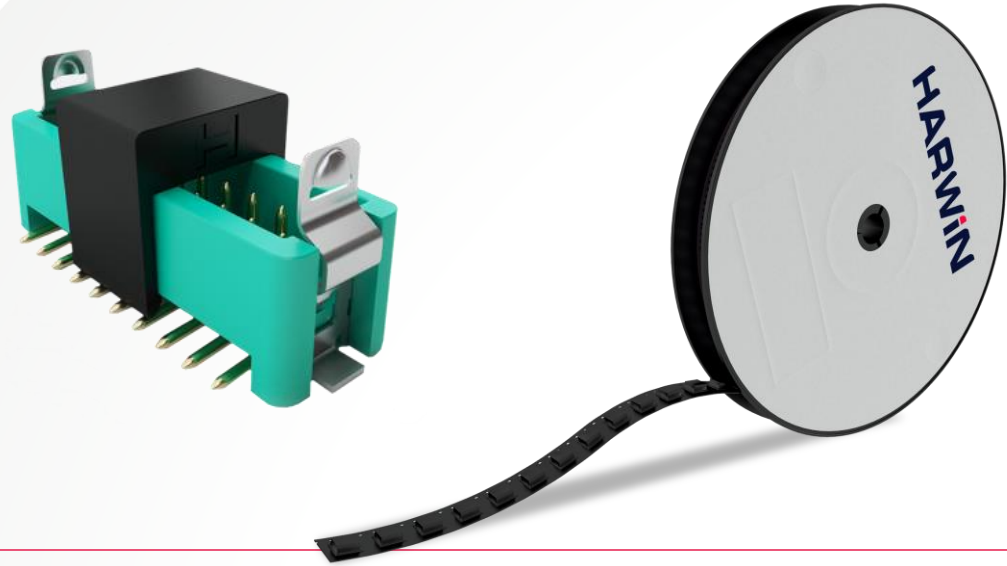
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The crimp housings feature a potting wall to keep potting fluids retained during application. The use of potting improves the retention of the crimp contacts in the housing by adding strain relief. For the full connector assemblies supplied by Harwin, potting compound has already been applied.

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## TAPE AND REEL PACKAGING



All Gecko PCB mounting products are available in Tape and Reel format, for automated PCB assembly. Vertical connectors are packaged with a pick-and-place cap for vacuum nozzles; horizontal connectors can be picked using the flat side of the housing.

## HAND TOOLING



All the hand tools required to use these connectors are available from Harwin:

- Hand Crimp tool [Z125-900](#), and Positioner [Z125-901](#) (both are required for correct crimping);
- Insertion/Removal Tool [Z125-902](#) (for correctly inserting or removing the crimped contacts into a housing);
- Tools for un-mating latched connectors – [Z125-926XX00](#) (XX = number of contacts in the connector).

Videos are available for [Crimping and Inserting](#), and for [Un-mating using the Z125-926 tools](#).



## PERFORMANCE – ELECTRICAL SPECIFICATIONS

|                       |           |            |
|-----------------------|-----------|------------|
| Current Rating        | <b>2A</b> | EIA-364-70 |
| Contact Resistance    | 20mΩ      | EIA-364-06 |
| Insulation Resistance | 1,000MΩ   | EIA-364-01 |

The high reliability design of the Gecko connector means little compromise on current rating. Other performance ratings are comparable to the larger connectors.

## PERFORMANCE – ENVIRONMENTAL SPECIFICATIONS

|                              |                          |             |
|------------------------------|--------------------------|-------------|
| Temperature Range            | <b>-65°C to +150°C</b>   | EIA-364-32  |
| Salt Spray                   | 48 hours                 | EIA-364-26  |
| Environmental Classification | 65/150/56 days at 93% RH | EIA-364-31B |

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With the modern choices of insulator materials, the temperature range is a significant improvement over existing high-reliability connectors, achieving up to 150 degrees C as a continuous working environment.

## PERFORMANCE – MECHANICAL SPECIFICATIONS

|           |   |            |
|-----------|---|------------|
| Vibration | 20g No Discontinuity >1 $\mu$ s                     | EIA-364-28 |
| Shock     | Z axis <b>100g</b> 6ms, No Discontinuity >1 $\mu$ s | EIA-364-27 |

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Mechanical vibration and shock are again comparable to existing high-reliability connectors. The full [Connector Specification](#) and [Test Report](#) is available for these performance specifications.

## LEGISLATION – ENVIRONMENTALLY FRIENDLY MATERIAL



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The materials used in the Gecko connectors do not contain any Lead, Brominated Flame Retardants, Red Phosphor (PFOS/PFOA) or Antimony. They are fully RoHS Compatible and contain no REACH SVHCs.



## OUTGASSING



The Nylon 4T plastic used in the construction of Gecko housings has a low outgassing index. Details can be found on the [Harwin Outgassing statement](#).



## AWARD-WINNING PRODUCT



At its launch, the Gecko connector system won multiple industry awards:

- Elektra Awards (2013) – Winner of “Passive & Electromechanical Product of the Year” category;
- EE Times/EDN Ace Awards (2014) – Winner of “Passive, Interconnects and Electromechanical” category;
- ECN Impact Awards (2014) – Winner of “Packaging and Interconnects” category.

## MARKETS



Many markets have a requirement for rugged, high-reliability connectors, with the additional requirement for miniature size and minimal weight restrictions. Built to the same exacting standards as our Datamate range, Gecko delivers in these industries:

- UAVs
- Autosport
- CubeSats
- Robotics
- Oil & Gas



# RELIABILITY

# JUST GOT

# SMALLER

# Learn more about our other ranges



HIGH RELIABILITY  
WITH SUPREME  
PERFORMANCE



INNOVATIVE  
DESIGNS FOR  
EASY ASSEMBLY



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# Contact Us

Europe, Middle East & Africa

T: +44 (0)23 9231 4545

E: [technical@harwin.com](mailto:technical@harwin.com)

Americas

T: +1 603 893 5376

E: [technical-us@harwin.com](mailto:technical-us@harwin.com)

Asia Pacific

T: +65 6 779 4909

E: [technical-asia@harwin.com](mailto:technical-asia@harwin.com)

[WWW.HARWIN.COM](http://WWW.HARWIN.COM)